



CHOOOLS
LEAN SIX SIGMA
BELT PROGRAMS





COURSE OVERVIEW

Lean Six Sigma Belt Programs certification is an effective tool for professionals to implement, perform, interpret and apply Lean Six Sigma conceptual techniques at an advanced level. Integrating the essence and the core of the DMAIC model, it up-skills professionals to demonstrate exceptional leadership. It makes you understand the pulse of team dynamics. Identify the right talent for the right role in your team, and responsibly lead a successful Lean Six Sigma project.

BOOST AGILITY SPEED & EFFICIENCY: BASE

Learn and apply Agile-Lean-Six-Sigma (ALSS) tools and techniques to improve any business process, while getting certified as White-Belt, Yellow-Belt, Green-Belt, Black-Belt. The ALSS courses build robust skills in opportunity analysis and project management to deliver measurable impact. As an ALSS student, you will learn how to uncover hidden potentials and systematically drive performance improvements, creating real benefits for you and your company. Over the past 20 years.

We have trained over 30000+ champions in 40+ countries who delivered over \$500 million hard savings from their first Agile Lean Six Sigma projects alone. Start applying proven tools and techniques to 'move the needle' of relevant key performance indicators (KPIs).

BOOST AGILITY SPEED & EFFICIENCY: BASE

- Kick-start your professional improvement journey
- 100% online, self-paced, with certification exams
- Get certified as a White, Yellow, Green, Black Belt
- Eliminate wastes and boost efficiency with Lean
- Accelerate project implementation with Agile
- Reduce variability to boost quality with Six Sigma
- Translate opportunities into formal project charters
- Take quizzes to check your knowledge, get feedback
- Apply learning to create measurable improvements
- Standardize processes and create work instructions
- Deliver real benefits by reducing effort, time, cost
- Download ALSS toolkits and ready-to-use template

WHY YOU WANT IT

- Build skills to boost your career by simultaneously improving quality, speed, productivity, and cost. You will learn how to apply problem-solving and performance-improvement techniques to create breakthrough results for your process, team, and company.
- The training helps you to reduce waste and complexity with Lean to improve flow and efficiency, eliminate the causes for variations and defects with Six Sigma to boost quality and customer satisfaction, and accelerate improvements with Agile through incremental, iterative project delivery.
- Agile Lean Six Sigma courses are for managers and functional specialists to reduce variations and defects by up to 90%, measurably increasing productivity, cost, quality, and customer satisfaction with a return on investment of 10x. Nothing to lose, much to gain. Boost skills and results now!

WHITE BELT TOPICS

8 Wastes Identification
5S Method and Audit
Fishbone 6M Categories
5 Why, simple Problems
PDCA Process, Template

YELLOW BELT TOPICS

Agile Project Charter
5S as a System
8W "DOWNTIME"
Basic Control Charts
Abnormality Signals
Batch and Queue
Cellular Concept
Continuous Flow
Cycle Time Basics
Downtime and Efficiency
Error-Proofing, Poka-Yoke
First-In First-Out FIFO
Fishbone Ishikawa 6M
Kaizen Principles, Project
OPL One Point Lesson
Overproduction
Problem Solving PDCA

GREEN BELT TOPICS

Agile Sprint Planning
Daily Scrum, Sprint Review
Cycle, Takt, Tact, Pitch
Inventory Optimization
Just-in-Time JIT
Lean Manufacturing
Lean Admin & Service
Load-Leveling, Heijunka
Management Boards
Product and Service Matrix
Pull Systems: A and B
Setup Reduction SMED, RTS
Skill-Matrix
Spaghetti Chart
Standard Operating Procedure
Total Productive Maintenance
Value Stream Mapping VSM

BLACK BELT TOPICS

Product Roadmap Creation
The 7 Quality Control Tools
Cost of Poor Quality COPQ
Profit Per Hour PPH
Zero-Based Budgeting ZBB
Flexibilizing, Balancing
Flow Production, Service
Non-Performance Cost NPC
Process Capability Cp, Cpk
Measurement System GR&R
Pull Systems: A, B, C
Risk Analysis FMEA
Strategic Planning, Roadmap
Strategy Deployment, X-Matrix
Cycle Time, Takt, Pitch
Yield FPY, FTY, RTY
Variability Reduction Method

MASTER BLACK BELT TOPICS

Design of Experiments Review
Blocking in Experiments
General Factorial Experiments
Six Sigma Residual Analysis
Non-Normal Data - Transformations
Non-Normal Data in Experiments
Sequential Experimentation
Response Optimization Designs
Multiple Response Optimization
Transactional Improvements
Simulations for Improvement
Applied Experimentation
Statistical Process Control
Mistake Proofing
Control Methods
Project Closure and Synergy
Optimization experiments
Advanced regression methods
Handling multi-response experiments
Distributional analysis
Advanced SPC methods
Class Project
Project Reviews
Final Exam

LEAN SIX SIGMA – PROGRAM BRIEF

HOW IT WORKS

The program consists of three parts: training, application, certification. During the training, participants learn about principles, tools, and techniques. Right after the training, they apply learnings in practical improvement projects to build real skills and create measurable benefits.

HOW LONG IT TAKES

The time to become a White Belt takes 2 days effort over a 1-month period, a Yellow Belt takes 5 days effort over 2 months, a Green Belt requires 10 days effort during 2 months, and a Black Belt is certified after implementing a transformation program, requiring at least 30 days effort over a 6-month period.

WHO IS INVOLVED

The four key roles are sponsor, student, trainer, and controller. The sponsor initiates the program, provides context and allocates resources. The student invests time to read the material, complete the exercises, develop a project, and implement improvements. The trainer reviews progress and provides coaching feedback. For Yellow Belt and above, the project controller validates financial benefits created.

WHAT YOU CAN EXPECT

Certified Lean Six Sigma champions are able to see and act on opportunities that were not known or not addressed before. By improving quality, efficiency, and flexibility, those champions generate real benefits from reduced defect rates, faster delivery, lower cost, and higher customer satisfaction.

HOW MUCH IT COSTS

Courses generate a positive return as skills are applied and improvements implemented. Most projects achieve full payback within the implementation period, delivering a financial benefit 10x over tuition fees (ROI), making it a worthwhile investment

WHITE BELT

- Purpose: build certified capability at the «Advanced» level for managers and specialists, responsible for teams or assets.
- Schedule: 10 days effort within a 3-month period to learn the theory, implement a cross-functional improvement, and attain certification.
- Exit competencies: map value streams, implement flow and pull, apply statistical analysis and controls, solve advanced problems, train and certify White and Yellow Belts.
- Benefit: cross-functional project to deliver at least 20% performance gain and \$20,000 financial benefit.

YELLOW BELT

- Purpose: build certified capability at the «Intermediate» level for anyone working with a computer, machine, or process.
- Schedule: 5 days effort within a 2-month period to learn the theory, implement a small improvement project, and attain certification.
- Exit competencies: improve process quality and efficiency by reducing wastes, develop project charters, solve basic problems, train and certify White Belts.
- Benefit: functional improvement to deliver at least 10% performance gain or \$5,000 financial benefit.

GREEN BELT

- Purpose: build certified capability at the «Advanced» level for managers and specialists, responsible for teams or assets.
- Schedule: 10 days effort within a 3-month period to learn the theory, implement a cross-functional improvement, and attain certification.
- Exit competencies: map value streams, implement flow and pull, apply statistical analysis and controls, solve advanced problems, train and certify White and Yellow Belts.
- Benefit: cross-functional project to deliver at least 20% performance gain and \$20,000 financial benefit

BLACK BELT

- Purpose: build certified capability at the «Expert» level for program leaders and organizational change agents.
- Schedule: 30 days effort within a 6-month period to learn the theory, implement a transformation project, and attain certification.
- Exit competencies: lead cross-site transformation programs, apply statistical methods to analyze and solve complex problems, train and certify White, Yellow, Green Belts.
- Benefit: transformation project to deliver at least 30% performance gain and \$50,000 financial benefit.

MASTER BLACK BELT

- Lean Six Sigma Master Black Belt (MBB) is a systematic study of the capacity to lead the Lean Six Sigma principles to propel the organization to its destination.
- Schedule: 45 days effort within a 6-month period to learn the theory, implement a transformation project, and attain certification.
- Exit competencies: lead cross-site transformation programs, apply statistical methods to analyze and solve complex problems, train and certify White, Yellow, Green Belts and Black Belt.



SKILL PYRAMID

The Skill Pyramid is a professional support structure that allows people to connect with each other, exchange experiences, develop new ways of working, and provide expert knowledge and coaching support. For example, a customer service agent who is working on a Yellow Belt project receives support from an accountant, who is a certified Green Belt and worked on a similar project before. Leanmap helps clients to design and implement such professional support structures that leverage expert-skills across functions, divisions, and sites. As Master Black Belt (MBB) or Project Management Officer (PMO) we provide interim management assistance to ensure that the program delivers the desired change and impact .

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