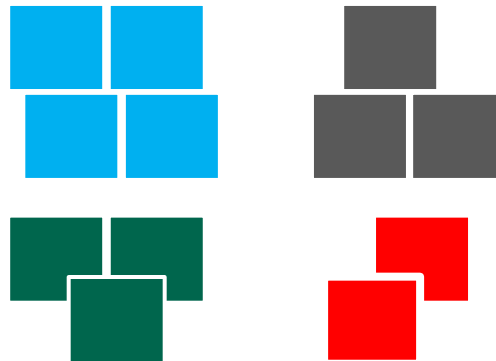


Continuous Improvement Toolkit

Affinity Diagram



Managing Risk

PDPC
FMEA RAID Logs
Fault Tree Analysis
Risk Assessment*
Traffic Light Assessment

Deciding & Selecting

Pros and Cons
Break-even Analysis
Force Field Analysis
Decision Tree
QFD
Kano Analysis
Critical-to Tree
Cause and Effect Matrix
Confidence Intervals
Probability Distributions
Graphical Analysis
Run Charts
Control Charts
Sampling
Brainstorming
Nominal Group Technique
Affinity Diagram
Attribute Analysis

Planning & Project Management*

Importance-Urgency Mapping
Cost Benefit Analysis
Pugh Matrix
SWOT
TPN Analysis
Prioritization Matrix
Paired Comparison
Pareto Analysis
Simulation
TPM
Mistake Proofing
Pull Systems
JIT
Ergonomics
Work Balancing
Automation
Bottleneck Analysis
Visual Management
Flow
Value Analysis
5S
Waste Analysis
SMED
Time Value Map
Process Redesign
IDEF0
Value Stream Mapping
SIPOC
Flow Process Chart
Process Mapping
Flowcharting
Service Blueprints

Understanding Performance

OEE
MSA
RTY
Descriptive Statistics
Cost of Quality
Reliability Analysis
Benchmarking
Focus groups
Photography
Measles Charts
Data
Collection

Understanding Cause & Effect

ANOVA
Design of Experiments
Regression
Multi-vari Charts
Relationship Mapping*
TRIZ***
SCAMPER***
Mind Mapping*

Identifying & Implementing Solutions***

Standard work
Hoshin Kanri
Kaizen
How-How Diagram
Tree Diagram**
TPM
Mistake Proofing
Pull Systems
JIT
Ergonomics
Work Balancing
Automation
Bottleneck Analysis
Visual Management
Flow
Value Analysis
5S
Waste Analysis
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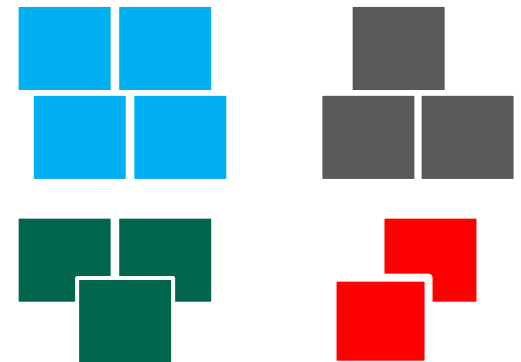
Creating Ideas**

Questionnaires
Observations
Lateral Thinking
Visioning

Designing & Analyzing Processes

- Affinity Diagram

- ❑ Affinity Diagram helps categorize and organize a large number of fragmented uncertain information into logical cohesive groups.
- ❑ The goal is to create a limited number of groups.
- ❑ This results in better idea selection or a problem that is better understood.
- ❑ Also known as KJ Analysis.



- Affinity Diagram

When to Use It?

- ❑ Used during idea-generation brainstorming sessions.
 - It stimulates creative right-brained thoughts.

- ❑ Used during problem-solving sessions.
 - When information is subjective or held by different people, but no clear picture of the problem is emerging yet.

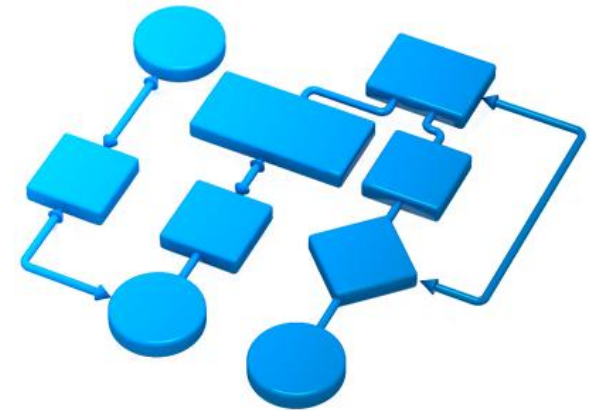
- ❑ Used to capture the voice of the customer.
 - It is used to find messages in customer statements from questionnaires, interviews, or focus groups.



- Affinity Diagram

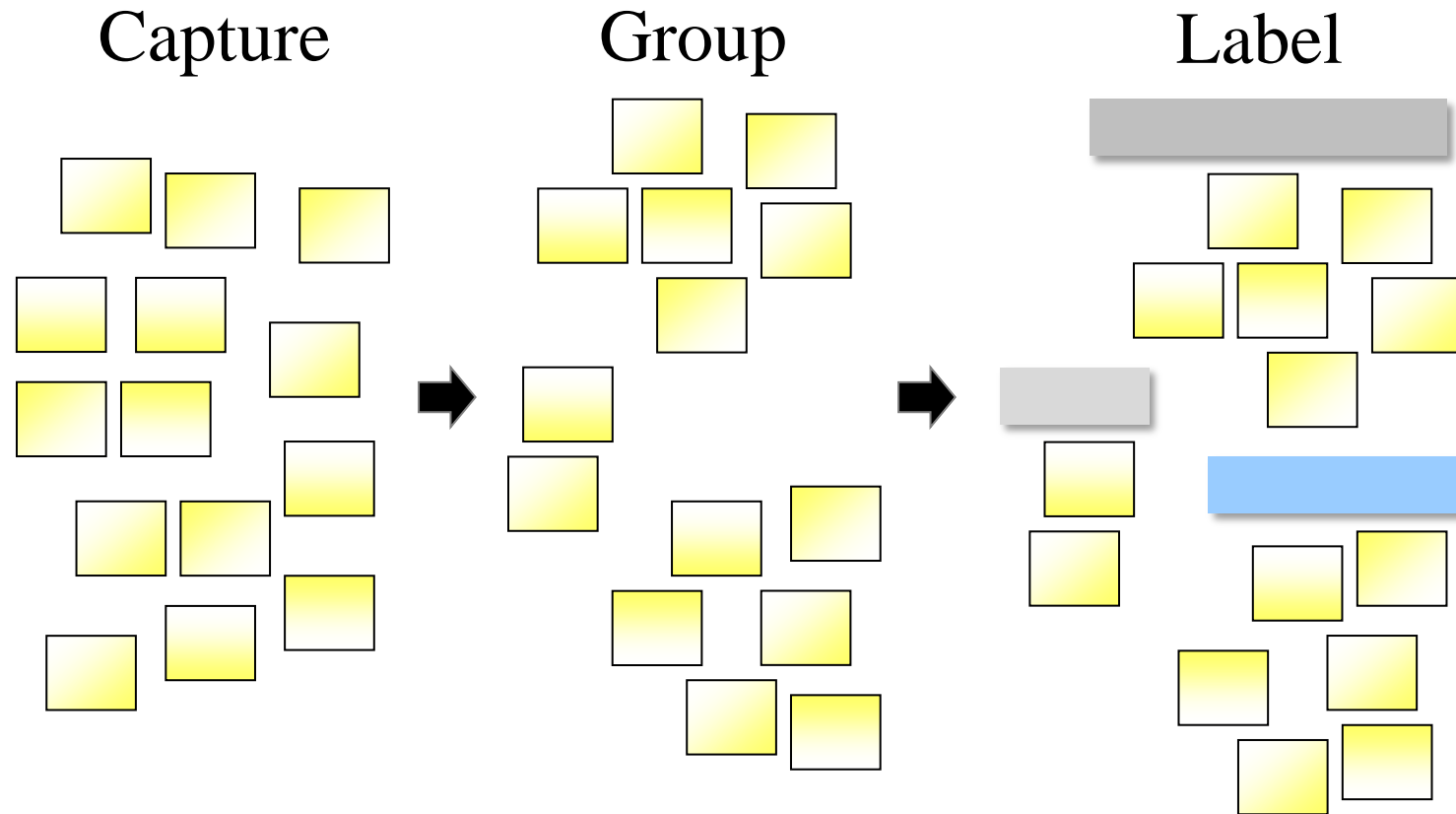
Approach:

- ❑ Present the topic or define the problem clearly.
- ❑ Give the team index cards or sticky-notes.
- ❑ Instruct them to write an idea or issue per card.
- ❑ Call out the ideas or issues and hang them on the wall.
- ❑ Lead the team to silently sort the ideas or issues into categories.
- ❑ Lead them labeling each group of cards.
- ❑ Eliminate duplicate ideas.
- ❑ Add arrows between items and groups to show significant relationships.



- Affinity Diagram

Three Basic Steps:



- Affinity Diagram

Tips:

- ❑ The ideas shouldn't be discussed until the final affinity diagram is complete.
- ❑ Record the actual words spoken when data is verbal (during interviews or observations).
- ❑ The best results tend to be achieved when the exercise is implemented by a cross-functional team.

- Affinity Diagram

Example – Identify How to Successfully Implement Change:

