<u>Roster</u>

• Ensure all runs and individual machines finish at 6 (or together). This is done by rounding efficiencies instead of pallets.

The example below will cause problems when imported into Roster.

300	013	WF	AF - PCK1	7200	2	Mon 06:00	2	Mon 18:00	12	600	600	1000	600	3500
300	013	WF	WF - PO	7200	2	Tue 18:15	2	Wed 06:15	12	600	600	1000	600	3500
300	013	SENS	ENS - MO	11245	2	Wed 18:00	2	Thu 04:45	10.75	1046	600	1300	1227	3500

• Paint all flavour changes, product changes & Debris Scrapes. (Missing any will cause problems when importing into Roster)

		6598	65989							6598	9				
6598		9							6598	9					
			6598	9							6598	9			
			6598	9											
660	28 23	3974	5	1812			4619	1			982	00			
660	66028 288 74 5		1812			46191				982	200				
660	28 28	3974	5	1812			46191				982	00			
660	28 28	3974	5	51812			46191				98 200				
660	28 2	3974	5	1812	_		4619	1			982	00			
											9871	6			
		_									9871	6			
		_													
Parking E Single au	Bay Ito carder	S	2 CFR - 10	6	10 SX-PC)	14 SCFR	1 - 10	8	22 SC	FF - 10	2	6	1	0 SC
Parking E	Jay da sa					_									_
Single autocarder 14			14903		77501	14903			14: 03						
Product	Des	scription		lnv 19/8	S4 Tue	S5 Tue	S4 Wed	Prod Total	LO Total	lnv Fri	Prod 15	LO 8	lnv Sat	Prod 16	L) {
13303 Bacon Fr 4CD 24G			21376	2592			2592	1962	7742	5184	2765	10161	2592		
14903 Scampi Fr 4CD 27G				14886	972	2604	3924	7500	1360	10684		2365	8319		
15001 Chs Moments 4CD 28g				8398					333	9156		462	8694		
22501		247			247										
54088	54088 Scampi Fries WIP				196	131		327		2728			1102		

• Export 3 files from PIMMS

1. SAP Production Report – select dates, units are kilos and click ok



File – Export – save as SAP_Production wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

2. Hourly Plan Primary Report



Select dates, units are kilos and clock ok

File – Export – save as hourly_plan primary wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

3. Hourly Plan Multipack Report

Reports Schedule Wind	iow	w Help						
Stock Levels Days Cover								
Projected Inventory Production) }	v Stock: Total v Page: 100/1A						
Usage	×	Line Usage						
Labour	×	Multipacker Usage VK St Time E						
Schedule Problems	•	Flavour Production Plan						
Scheduling Scorecards	•	Flavour Plan Report						
Data Errors	•	Hourly Plans Packing						
Duta Enoio		Returder 16 Aug. Supday 1 Flavouring						
		14 10 22 2 Multipacking						

Select dates, units are **kilos** and clock ok

File – Export – save as hourly_plan secondary wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

• Convert to Excel format

Open the saved Sap production file, click file, save as type "Excel workbook".

File name: SAP_production wk?? Save as type: Excel Workbook

Repeat this with all 3 files.