

Roster

- Ensure all runs and individual machines finish at 6 (or together). This is done by rounding efficiencies instead of pallets.

The example below will cause problems when imported into Roster.

Order	Product	Flavour	Machine	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
300	013	WF	WF - PCK1	7200	2	Mon 06:00	2	Mon 18:00	12	600	600	1000	600	3500					
300	013	WF	WF - PO	7200	2	Tue 18:15	2	Wed 06:15	12	600	600	1000	600	3500					
300	013	SENS	ENS - MOI	11245	2	Wed 18:00	2	Thu 04:45	10.75	1046	600	1300	1227	3500					

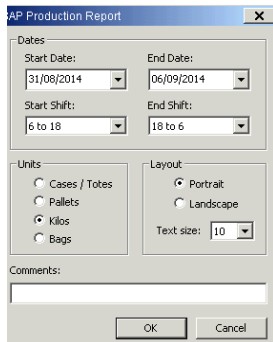
- Paint all flavour changes, product changes & Debris Scrapes. (Missing any will cause problems when importing into Roster)

			65989																	65989
			65989																	65989
			65989																	65989
			65989																	65989
66028		28974	51812					46191						98200						
66028		28974	51812					46191						98200						
66028		28974	51812					46191						98200						
66028		28974	51812					46191						98200						
66028		28974	51812					46191						98200						
																				98716
																				98716

		2	6	10	14	18	22	2	6	10
Parking Bay										
Single auto carder		SCFR - 10		SX-PC		SCFR - 10		SCFF - 10		SC
Parking Bay										
Single autocarder		14903		14903		14903		14903		

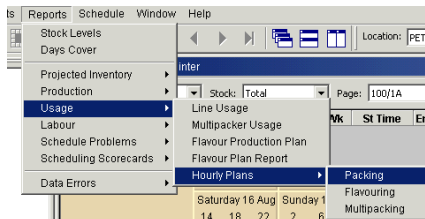
Product	Description	Inv 19/8	S4 Tue	S5 Tue	S4 Wed	Prod Total	LO Total	Inv Fri	Prod 15	LO 8	Inv Sat	Prod 16	LO 8
13303	Bacon Fr 4CD 24G	21376	2592			2592	1962	7742	5184	2765	10161	2592	
14903	Scampi Fr 4CD 27G	14886	972	2604	3924	7500	1360	10684		2365	8319		
15001	Chs Moments 4CD 28g	8398					333	9156		462	8694		
22501	Snacks debris scrape		247			247							
54088	Scampi Fries WIP	2671	196	131		327		2728			1102		

- Export 3 files from PIMMS
 1. SAP Production Report – select dates, units are kilos and click ok



File – Export – save as SAP_Production wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

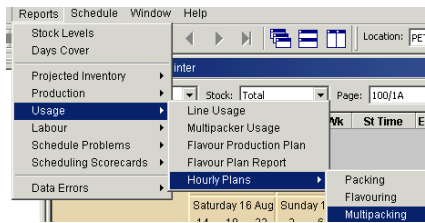
2. Hourly Plan Primary Report



Select dates, units are kilos and clock ok

File – Export – save as hourly_plan primary wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

3. Hourly Plan Multipack Report

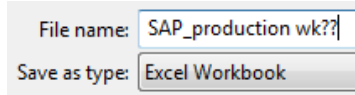


Select dates, units are **kilos** and clock ok

File – Export – save as hourly_plan secondary wk?? At H:\Production Reporting\PLANNING\EXPORTS OUT OF PIMSS\2014

- Convert to Excel format

Open the saved Sap production file, click file, save as type “Excel workbook”.



Repeat this with all 3 files.