## 8 Steps in Gemba Walk



Identify the purpose for the Gemba Walk



Ensure you understand the process you are about to observe



Once you complete the Gemba Walk, immediately follow-up on your notes. Record additional items you want to remember, problems to solve, or tasks that need to be done.

Select a time you will be observing

Gemba walks are approached from a place of mutual respect and interest in making processes faster, safer, easier and just plain better.



Observe the processes and quality of service provided (inputs and social interactions)

Observe where value is created, where the work is done



Recognize
how the
process
performs
in its current
state

Gemba is a Japanese word for the real place where value is created and clients are served.



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Visualize the gap between the ideal state and what actually happens



Look for opportunities for improvement (close the gap between actual and ideal)

## **Gemba Walk Worksheet**

<u>Preparation</u>	<u>Expectations</u>
What process are you observing today?	Show Respect
Why are you observing this process?	Trust the employee's ability and desire to get the work done.
	The goal of the Gemba Walk is employee development.
	Do not offer solutions during the Gemba Walk.
	You will both collaborate on a solution later.
	Ask Why:
	What is the purpose of the process or practice you are observing?
	<ul> <li>Is there waste (e.g., rework or bottlenecks) in the process or practice?</li> </ul>
	What and where are the opportunities for process improvement?
	If the practice is not achieving the purpose, why not?
What do you expect to see?	Go See:
	This is an observation, <u>not</u> an interaction or intervention.
Are you familiar with this process?	What did you see?
	Is the process different than expected?
	Does the process achieve the purpose?
	Does the process help the employee successfully complete the work?
	Does the employee show a clear understanding of the tasks involved?  What to all forms not target are used?
	What tools, forms, patterns, or routines are used?
	Think About Next Steps:
	Have you seen enough to know what is currently happening?
	What might you need to Gemba next? (Upstream or Downstream)
	Do you have a complete picture of the process observed?
	Is there a gap between your expectations and what you observed?  Callaborate as how to close the gap.
	Collaborate on how to close the gap.